



This product is Total Ecosolutions.

For more information, clic on the logo

Description

HDPE M5220 is a high-density polyethylene with very good organoleptic properties, dimensional stability, stress-cracking resistance, rigidity and process-ability.

It is especially suited for the production of beverage caps & closures by injection or compression moulding, more specifically for carbonated drinks.

This grade does not contain a slip agent.

Characteristics

Property	Method	Unit	Typical value (*)
Density	ISO 1183	kg/m ³	952
Melt Flow Rate (190°C/2.16 kg)	ISO 1133/D	g/10 min	2.0
Tensile modulus	ISO 527	MPa	1000
Tensile strength at yield	ISO 527	MPa	25
Melting Point	ISO 11357-3	°C	131

(*) Data not intended for specification purposes

Processing

Lumicene® mPE M5220 is best processed at melt temperature lower than 250 °C in order to avoid altering organoleptics.

Handling and storage

Please refer to the safety data sheet (SDS) for handling and storage information. It is advisable to convert the product within one year after delivery provided storage conditions are used as given in the SDS of our product. SDS may be obtained from the website: www.totalrefiningchemicals.com

Polyethylene

Information contained in this publication is true and accurate at the time of publication and to the best of our knowledge. The nominal values stated herein are obtained using laboratory test specimens. Before using one of the products mentioned herein, customers and other users should take all care in determining the suitability of such product for the intended use. Unless specifically indicated, the products mentioned herein are not suitable for applications in the pharmaceutical or medical sector. The Companies within Total Petrochemicals do not accept any liability whatsoever arising from the use of this information or the use, application or processing of any product described herein. No information contained in this publication can be considered as a suggestion to infringe patents. The Companies disclaim any liability that may be claimed for infringement or alleged infringement of patents.

